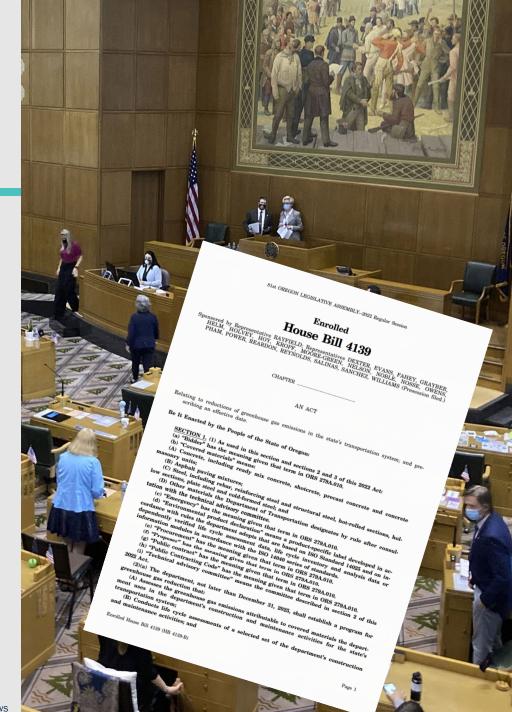
ODOT & EPD's

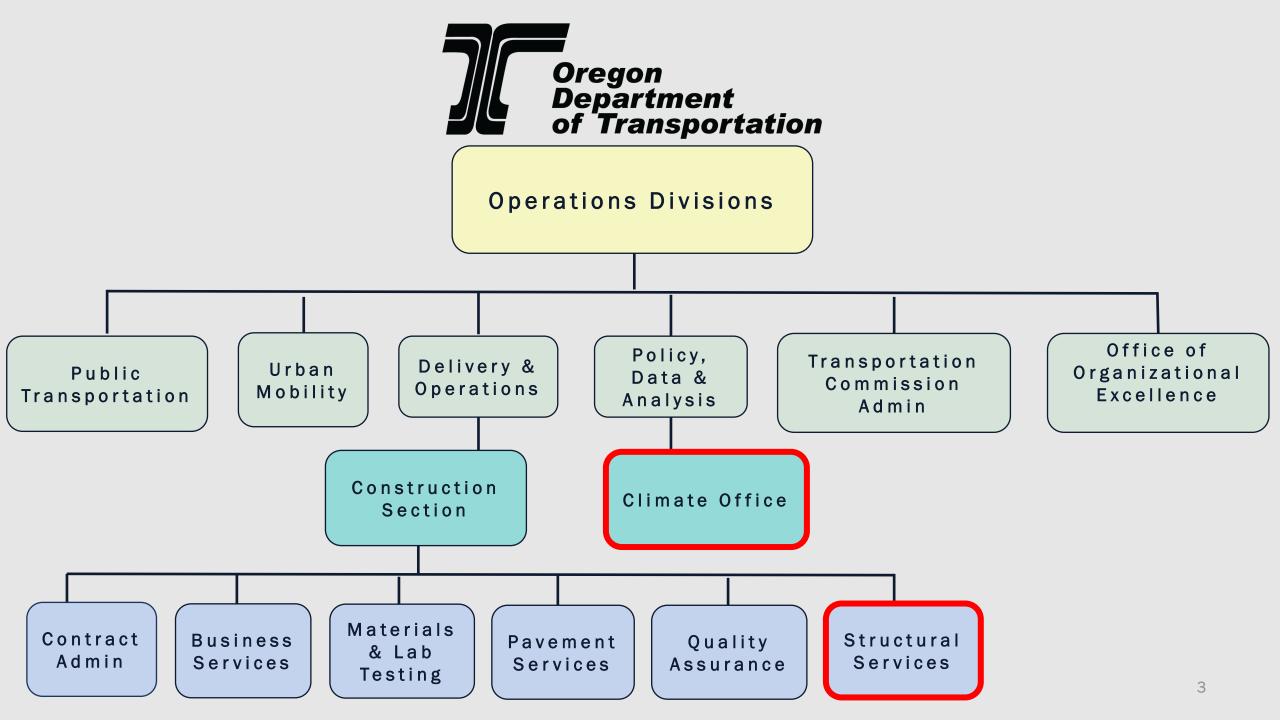
WASHTO March, 2023 Justin Moderie, PE GE State Construction and Materials Engineer



Oregon House Bill 4139 (2022)

- Requires ODOT to set-up a "program for GHG reductions"
- The agency to collect EPDs on asphalt, concrete and steel
- ODOT to devise strategies for reducing GHG emissions
- Allows for regional variability and prioritization of quality / performance





Sustainability Engineer

- Develop and Maintain GHG program
- Review the GHG's attributed to Concrete, Asphalt and Steel use
- Recommend quantity of materials exempt from EPD
- Establish Technical Advisory Committee
- Conduct LCA's
- Prepare annual report for the OTC



Technical Advisory Committee

- Mandated to consist of ODOT, DEQ, Construction Industry and Construction Material Suppliers, Environmental Sector and Academics
- Assist ODOT with developing rules and procedures of the EPD Program
- Advise ODOT on report submitted to the OTC



ODOT's EPD Timeline



What is an EPD?

- Quantifies the environmental impacts of a product.
- Based on ISO 14025 Life Cycle Assessment (LCA).
- Third-party verified to ensure compliance and accuracy.
- Allows for consideration and accounting of multiple environmental impacts in one place.
- Valid for five years.





What does it take to develop an EPD?

- One to three months of staff time for initial data collection and entry.
- Plant-specific data (location, energy use).
- Mix-specific data (quantities of ingredients, transportation distance and transportation type).



Costs to develop an EPD:

- Athena Tool \$3,000 per plant one year subscription
- NAPA Tool \$3,000 (member) / \$6,000 (non-member) per plant five-year duration*
- Economies of scale per plant costs are reduced as more plants are included.
- (DEQ's grant program estimated \$5k for an EPD)



Grant program options so far:

• Directly reimburse contractors and suppliers.

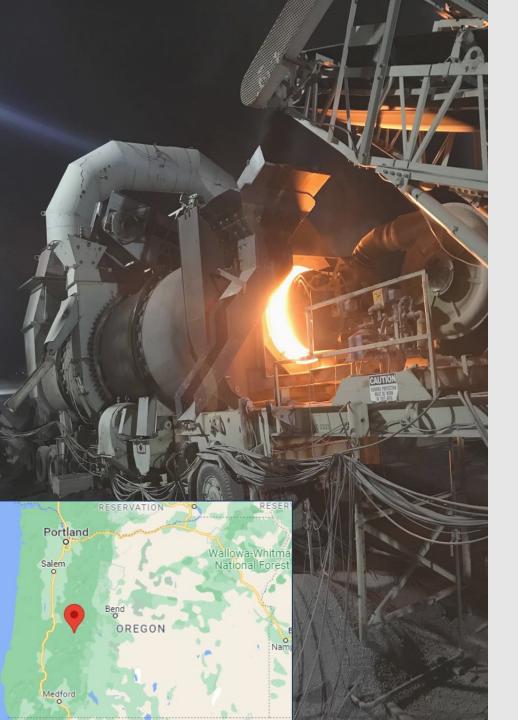
- Partner with third party to administer program.
- Bulk subscription for existing tools.



Industry Opportunities

- Help give input to ODOT on EPD development or issues
- Participate in discussions with the TAC
- Participate in discussions that will inform EPD industry





Renewable propane proof-ofconcept @ mobile asphalt plant

- Largest source of emissions for ODOT comes from the use of asphalt concrete pavement.
- Substituting renewable fuels for fossil fuels at asphalt plants offers significant emission reductions.
- September 2022 ODOT partnered with others to test renewable propane → no noticeable difference!
- Next step: develop a life-cycle inventory for renewable propane to show emission benefit and help inform decision making.

Steps to complete life-cycle inventory:

- 1. Literature review.
- 2. System diagram: acquisition of feedstock \rightarrow transport to production plant \rightarrow fuel combustion / use.
- 3. Collect inventory data: equipment, fuel efficiencies, fuel rates, etc. for each process.
- 4. Run model based on collected info and general data as needed.
- 5. Compare with other known life-cycle inventories to ensure accuracy.

Allows for renewable propane to be used in EPD tools (NAPA Emerald Eco Label) and for apples-to-apples comparison between fossil propane and renewable propane.

